



Novartis India Limited
Registered Office:
Inspire BKC
Part of 601 & 701
Bandra Kurla Complex
Bandra (East)
Mumbai – 400 051
Maharashtra, India
Tel +91 22 50243000
Fax +91 22 50243010
Email: india.investors@novartis.com
CIN No. L24200MH1947PLC006104
Website: www.novartis.in

September 23, 2022

To,
The Secretary
BSE Limited
Phiroze Jeejeebhoy Towers
Dalal Street
Mumbai 400 001

Dear Sir/ Madam

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on September 23, 2022, the following shareholder has reported loss of share certificate:

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
03067009	Varsha Hooja	28207	19974828 - 19975007	180

Request you to take the same on record as required under the provisions of the said Regulation.

Thanking you,

Yours Sincerely,

For Novartis India Limited

Malpani Nikhil
Digitally signed by Malpani Nikhil
DN: dc=com, dc=novartis, ou=people, ou=GR,
serialNumber=3079258, cn=Malpani Nikhil
Date: 2022.09.23 16:21:48 +05'30'

Nikhil Malpani
Company Secretary and Compliance Officer