

Novartis India Limited

Registered Office: Inspire BKC 7th Floor Bandra Kurla Complex Bandra (East) Mumbai – 400 051 Maharashtra, India Tel +91 22 50243000

Fax +91 22 50243010 Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104

Website: www.novartis.com

May 15, 2024

To,
The Secretary
BSE Limited
Phiroze Jeejeebhoy Towers
Dalal Street
Mumbai 400 001

Dear Sir/ Madam

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements)
Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on May 15, 2024, the following shareholder have reported loss of share certificate:

| Folio No. | Name of Shareholder | Certificate No. | Distinctive Nos. | No. of Shares |
|-----------|---------------------|--------------------|------------------|------------------|
| 03091049 | KRUPA P NAVELCAR | 4681 | 463545 - 463577 | 33 |

Request you to kindly take the same on record.

Thanking you,

Yours Sincerely,

For Novartis India Limited

Joshi Shilpa Digitally signed by Joshi Shilpa Date: 2024.05.15 15:33:11 +05'30'

Shilpa Joshi

Whole-Time Director and Chief Financial Officer