

**Fortis Healthcare Limited**

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FHL/SEC/2023-24

February 21, 2024

The National Stock Exchange of India Ltd.
Scrip Symbol: FORTIS

BSE Limited
Scrip Code: 532843

Sub: Intimation under Regulation 30 of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015 regarding consummation of transaction by a subsidiary of the Company in respect of divestment of Fortis Malar Hospital, Chennai and related /adjacent assets.

Dear Madam / Sir,

This is in furtherance to the intimation ref. FHL/SEC/2023-24 dated November 24, 2023 and February 1, 2024 in relation to certain agreement(s) entered into by subsidiaries of the Company in respect of the divestment of Fortis Malar Hospital, Chennai and related / adjacent assets.

As we had intimated *vide* our disclosure dated February 1, 2024 Fortis Malar Hospitals Limited and Fortis Health Management Limited had successfully consummated the transactions for the sale and divestment of the business and operations of Fortis Malar Hospital as well as of the land & building adjacent to Fortis Malar Hospital to MGM Healthcare Private Limited (“MGM”).

We had further intimated that Hospitalia Eastern Private Limited (an unlisted wholly owned subsidiary of the Company) which owns certain vacant land adjacent to Fortis Malar Hospital was, as part of the overall transaction, working towards completing the closing steps for the sale of the said land to MGM.

In this regard we would like to inform you that today i.e., on February 21, 2024, Hospitalia Eastern Private Limited has also successfully consummated the said transaction for the sale of the vacant land adjacent to Fortis Malar Hospital, to MGM, on the terms and conditions as contained in the relevant transaction documents, entered into between the parties.

This is for your information and record.

Thanking you,
Yours sincerely,
For **Fortis Healthcare Limited**

Murlee Manohar Jain
Company Secretary
ICSI Membership: F9598

FORTIS HEALTHCARE LIMITED

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