



**Novartis India Limited**  
Registered Office:  
Inspire BKC  
7<sup>th</sup> Floor  
Bandra Kurla Complex  
Bandra (East)  
Mumbai – 400 051  
Maharashtra, India  
Tel +91 22 50243000  
Fax +91 22 50243010  
Email: india.investors@novartis.com  
CIN No. L24200MH1947PLC006104  
Website: www.novartis.in

March 30, 2024

To,  
The Secretary  
BSE Limited  
Phiroze Jeejeebhoy Towers  
Dalal Street  
Mumbai 400 001

Dear Sir/ Madam

**Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015**

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on March 29, 2024, the following shareholder has reported loss of share certificate:

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
02073242	DINESH BAHAL	11614	3918687 - 3918866	180

Request you to kindly take the same on record.

Thanking you,

Yours Sincerely,

**For Novartis India Limited**

Malpani Nikhil Digitally signed by Malpani Nikhil  
DN: c=IN, ou=Novartis, ou=people, ou=GR,  
serialNumber=3079258, cn=Malpani Nikhil  
Date: 2024.03.30 19:05:03 +05'30'

**Nikhil Malpani**  
**Company Secretary and Compliance Officer**