

Novartis India Limited

Registered Office: Inspire BKC 7th Floor Bandra Kurla Complex Bandra (East) Mumbai – 400 051 Maharashtra, India Tel +91 22 50243000

Fax +91 22 50243010 Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104

Website: www.novartis.in

December 28, 2023

To, The Secretary BSE Limited Phiroze Jeejeebhoy Towers Dalal Street Mumbai 400 001

Dear Sir/ Madam

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements)
Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on December 28, 2023, the following shareholder has reported loss of share certificate:

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
01019082	MADHU SUDHAN BANDARI	906	95568 - 95633	66

Request you to kindly take the same on record.

Thanking you,

Yours Sincerely,

For Novartis India Limited

Malpani Nikhil

DN: de=com, de=novartis, ou=people, ou=GR

DN: de=com, de=novartis, ou=people, ou=pe

Nikhil Malpani

Company Secretary and Compliance Officer