

**Fortis Healthcare Limited**

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Haryana – 122 01 (India)

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FHL/SEC/2018-19

December 14, 2018

**The National Stock Exchange of India Ltd.
Corporate Communications Department
“Exchange Plaza”, 5th Floor, Bandra-Kurla
Complex, Bandra (East), Mumbai – 400051
Scrip Symbol: FORTIS**

**BSE Limited
Corporate Services Department
Phiroze Jeejeebhoy Towers
Dalal Street, Mumbai – 400 001
Scrip Code:532843**

Sub: Update on clarification on news item appearing in “Media/Publication”

Dear Sir(s),

This is with reference to your mail dated December 14, 2018 i.e. today and the recent news item which appeared in Business Standard on December 14, 2018, captioned "Fortis Healthcare cracks 14% as SC puts sale to IHH on hold; recovers later" and on the Website- www.moneycontrol.com dated 14-Dec-2018, captioned "Supreme Court puts Fortis Healthcare sale to IHH on hold."

In this regard, we would like to inform that the Company was not a party to these judicial proceedings. We are awaiting the receipt of this order, and upon consideration of the same, we shall respond appropriately, in accordance with applicable law.

We will keep the stock exchanges updated/informed in this regard. This is for your information and records please. We assure you of our full cooperation at all times.

Thanking you,

Yours Faithfully

For **Fortis Healthcare Limited**

**Sumit Goel
Company Secretary & Compliance Officer (Interim)
FCS6661**